Safety Data Sheet

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Document Group:	29-9416-8	**Version Number:**	1.01
Issue Date:	04/15/15	**Supercedes Date:**	08/30/11

Product identifier
3M™ ESPE™ RelyX™ Ultimate Introductory

ID Number(s):

70-2011-3870-1

Recommended use
Dental Product, Adhesive resin cement
Restrictions on use
For use only by dental professionals

Supplier's details

MANUFACTURER:	3M
DIVISION:	3M ESPE Dental Products
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

29-9002-6, 29-8287-4, 29-8286-6, 29-9001-8

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Document Group:	29-9001-8	**Version Number:**	4.02
Issue Date:	08/01/18	**Supercedes Date:**	01/22/18

SECTION 1: Identification

1.1. Product identifier
3M™ ESPE™ RelyX™ Ultimate Base Paste

Product Identification Numbers
LE-F100-1018-8

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Adhesive resin cement.
Restrictions on use
For use only by dental professionals.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Skin Sensitizer: Category 1.

2.2. Label elements
Signal word
Warning

Symbols

Exclamation mark |

Pictograms

Hazard Statements
May cause an allergic skin reaction.

Precautionary Statements

Prevention:
Wear protective gloves.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0) and phenyltrimethoxy silane (2996-92-1), bulk material	None	50 - 60 Trade Secret *
2-PROPENOIC ACID, 2-METHYL-, 1,1'-[1-(HYDROXYMETHYL)-1,2-ETHANEDIYL] ESTER, REACTION PRODUCTS WITH 2-HYDROXY-1,3-PROPANEDIYL DIMETHACRYLATE AND PHOSPHORUS OXIDE	1224866-76-5	20 - 30 Trade Secret *
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	109-16-0	10 - 20 Trade Secret *
SILANE TREATED SILICA	68909-20-6	1 - 10 Trade Secret *
OXIDE GLASS CHEMICALS (non-fibrous)	65997-17-3	< 3 Trade Secret *
SODIUM PERSULFATE	7775-27-1	< 1 Trade Secret *
TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE	13122-18-4	< 0.25 Trade Secret *
Acetic acid, copper(2+) salt, monohydrate	6046-93-1	< 0.1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. Acrylates may penetrate commonly-used gloves. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
COPPER COMPOUNDS	6046-93-1	ACGIH	TWA(as Cu dust or mist):1 mg/m3;TWA(as Cu, fume):0.2 mg/m3	
SILICA, AMORPHOUS	68909-20-6	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	
PERSULFATE COMPOUNDS	7775-27-1	ACGIH	TWA(as persulfate):0.1 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
See Section 7.1 for additional information on skin protection.

Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	toothcolored paste with slight acrylic odor
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point	*No Data Available*
Boiling Point	*No Data Available*
Flash Point	No flash point
Evaporation rate	*No Data Available*
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*No Data Available*
Vapor Density	*No Data Available*
Density	2 - 2.2 g/cm3
Specific Gravity	2 - 2.2 [*Ref Std:*WATER=1]
Solubility in Water	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Viscosity	*No Data Available*
Molecular weight	*No Data Available*
Volatile Organic Compounds	*No Data Available*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
None known.

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.
The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
May be harmful if swallowed.
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0) and phenyltrimethoxy silane (2996-92-1), bulk material	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0) and phenyltrimethoxy silane (2996-92-1), bulk material	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
2-PROPENOIC ACID, 2-METHYL-, 1,1'-[1-(HYDROXYMETHYL)-1,2-ETHANEDIYL] ESTER, REACTION PRODUCTS WITH 2-HYDROXY-1,3-PROPANEDIYL DIMETHACRYLATE AND PHOSPHORUS OXIDE	Dermal		LD50 estimated to be > 5,000 mg/kg
2-PROPENOIC ACID, 2-METHYL-, 1,1'-[1-(HYDROXYMETHYL)-1,2-ETHANEDIYL] ESTER, REACTION PRODUCTS WITH 2-HYDROXY-1,3-PROPANEDIYL DIMETHACRYLATE AND PHOSPHORUS OXIDE	Ingestion	Rat	LD50 > 2,000 mg/kg
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Dermal	Professional	LD50 estimated to be > 5,000 mg/kg

		judgement	
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Rat	LD50 10,837 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
OXIDE GLASS CHEMICALS (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
OXIDE GLASS CHEMICALS (non-fibrous)	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
SODIUM PERSULFATE	Dermal	Rabbit	LD50 > 10,000 mg/kg
SODIUM PERSULFATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 47.93 mg/l
SODIUM PERSULFATE	Ingestion	Rat	LD50 895 mg/kg
TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE	Dermal	Rat	LD50 > 2,000 mg/kg
TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE	Ingestion	Rat	LD50 12,905 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0) and phenyltrimethoxy silane (2996-92-1), bulk material	Professional judgement	No significant irritation
2-PROPENOIC ACID, 2-METHYL-, 1,1'-[1-(HYDROXYMETHYL)-1,2-ETHANEDIYL] ESTER, REACTION PRODUCTS WITH 2-HYDROXY-1,3-PROPANEDIYL DIMETHACRYLATE AND PHOSPHORUS OXIDE	Rabbit	Minimal irritation
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Guinea pig	Mild irritant
SILANE TREATED SILICA	Rabbit	No significant irritation
OXIDE GLASS CHEMICALS (non-fibrous)	Professional judgement	No significant irritation
TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Overall product		No significant irritation
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0) and phenyltrimethoxy silane (2996-92-1), bulk material	Professional judgement	No significant irritation
2-PROPENOIC ACID, 2-METHYL-, 1,1'-[1-(HYDROXYMETHYL)-1,2-ETHANEDIYL] ESTER, REACTION PRODUCTS WITH 2-HYDROXY-1,3-PROPANEDIYL DIMETHACRYLATE AND PHOSPHORUS OXIDE	Rabbit	Corrosive
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Professional judgement	Moderate irritant
SILANE TREATED SILICA	Rabbit	No significant irritation
OXIDE GLASS CHEMICALS (non-fibrous)	Professional judgement	No significant irritation
TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
2-PROPENOIC ACID, 2-METHYL-, 1,1'-[1-(HYDROXYMETHYL)-1,2-ETHANEDIYL] ESTER, REACTION PRODUCTS WITH 2-HYDROXY-1,3-PROPANEDIYL DIMETHACRYLATE AND PHOSPHORUS OXIDE	Guinea pig	Not classified
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Human and animal	Sensitizing
SILANE TREATED SILICA	Human and animal	Not classified
TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE	Guinea pig	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
2-PROPENOIC ACID, 2-METHYL-, 1,1'-[1-(HYDROXYMETHYL)-1,2-ETHANEDIYL] ESTER, REACTION PRODUCTS WITH 2-HYDROXY-1,3-PROPANEDIYL DIMETHACRYLATE AND PHOSPHORUS OXIDE	In Vitro	Not mutagenic
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	In Vitro	Some positive data exist, but the data are not sufficient for classification
SILANE TREATED SILICA	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Dermal	Mouse	Not carcinogenic
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Not classified for female reproduction	Mouse	NOAEL 1 mg/kg/day	1 generation
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Not classified for male reproduction	Mouse	NOAEL 1 mg/kg/day	1 generation
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Not classified for development	Mouse	NOAEL 1 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
TRIETHYLENE GLYCOL DIMETHACRYLATE	Dermal	kidney and/or bladder | blood	Not classified	Mouse	NOAEL 833 mg/kg/day	78 weeks

(TEGDMA)						
SILANE TREATED SILICA	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not applicable

Health Hazards
Respiratory or Skin Sensitization

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	29-9001-8	**Version Number:**	4.02
Issue Date:	08/01/18	**Supercedes Date:**	01/22/18

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Document Group:	29-9002-6	**Version Number:**	5.00
Issue Date:	05/18/17	**Supercedes Date:**	02/25/16

SECTION 1: Identification

1.1. Product identifier
3M™ ESPE™ RelyX™ Ultimate Catalyst Paste

Product Identification Numbers
LE-F100-1018-9

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Adhesive resin cement.
Restrictions on use
For use only by dental professionals.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Serious Eye Damage/Irritation: Category 2A.
Skin Sensitizer: Category 1.

2.2. Label elements
Signal word
Warning

Symbols
Exclamation mark |

Pictograms

Hazard Statements
Causes serious eye irritation.
May cause an allergic skin reaction.

Precautionary Statements

Prevention:
Wear eye/face protection.
Wear protective gloves.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	None	55 - 65 Trade Secret *
SUBSTITUTED DIMETHACRYLATE	27689-12-9	20 - 30 Trade Secret *
2,4,6(1H,3H,5H)-Pyrimidinetrione, 5-phenyl-1-(phenylmethyl)-, calcium salt (2:1)	945012-02-2	1 - 10 Trade Secret *
1,12-DODECANE DIMETHYCRYLATE	72829-09-5	< 5 Trade Secret *
SILANE TREATED SILICA	68909-20-6	< 5 Trade Secret *
SODIUM P-TOLUENESULFINATE	824-79-3	< 5 Trade Secret *
2-Propenoic acid, 2-methyl-, [(3-methoxypropyl)imino]di-2,1-ethanediyl ester	93962-71-1	< 2 Trade Secret *
CALCIUM HYDROXIDE	1305-62-0	< 2 Trade Secret *
2-PROPENOIC ACID, 2-METHYL-, 2-[(2-HYDROXYETHYL)(3-METHOXYPROPYL)AMINO]ETHYL ESTER	93962-70-0	< 0.5 Trade Secret *
Titanium Dioxide	13463-67-7	< 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. Acrylates may penetrate commonly-used gloves. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
CALCIUM HYDROXIDE	1305-62-0	ACGIH	TWA:5 mg/m3	
CALCIUM HYDROXIDE	1305-62-0	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m3	A4: Not class. as human carcin
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
SILICA, AMORPHOUS	68909-20-6	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
See Section 7.1 for additional information on skin protection.

Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	tooth-colored pastes with slight acrylic odor
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point	*No Data Available*
Boiling Point	*No Data Available*
Flash Point	No flash point
Evaporation rate	*No Data Available*
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*No Data Available*
Vapor Density	*No Data Available*
Density	2 - 2.2 g/cm3
Specific Gravity	2 - 2.2 [*Ref Std:*WATER=1]
Solubility in Water	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Viscosity	*No Data Available*
Molecular weight	*No Data Available*
Volatile Organic Compounds	*No Data Available*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
None known.

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.
The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:
May be harmful if swallowed.
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Carcinogenicity:
Exposures needed to cause the following health effect(s) are not expected during normal, intended use:
Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Titanium Dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
SUBSTITUTED DIMETHACRYLATE	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
SUBSTITUTED DIMETHACRYLATE	Ingestion	Rat	LD50 > 17,600 mg/kg
1,12-DODECANE DIMETHYCRYLATE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
1,12-DODECANE DIMETHYCRYLATE	Ingestion	similar compounds	LD50 2000-5000 mg/kg
2,4,6(1H,3H,5H)-Pyrimidinetrione, 5-phenyl-1-(phenylmethyl)-, calcium salt (2:1)	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
2,4,6(1H,3H,5H)-Pyrimidinetrione, 5-phenyl-1-(phenylmethyl)-, calcium salt (2:1)	Ingestion	Rat	LD50 > 2,000 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
CALCIUM HYDROXIDE	Dermal	Rabbit	LD50 > 2,500 mg/kg
CALCIUM HYDROXIDE	Ingestion	Rat	LD50 7,340 mg/kg
SODIUM P-TOLUENESULFINATE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
SODIUM P-TOLUENESULFINATE	Ingestion	Rat	LD50 3,200 mg/kg
2-Propenoic acid, 2-methyl-, [(3-methoxypropyl)imino]di-2,1-ethanediyl ester	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
2-Propenoic acid, 2-methyl-, [(3-methoxypropyl)imino]di-2,1-ethanediyl ester	Ingestion	Rat	LD50 > 1,600 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
2-PROPENOIC ACID, 2-METHYL-, 2-[(2-HYDROXYETHYL)(3- METHOXYPROPYL)AMINO]ETHYL ESTER	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
2-PROPENOIC ACID, 2-METHYL-, 2-[(2-HYDROXYETHYL)(3- METHOXYPROPYL)AMINO]ETHYL ESTER	Ingestion	Rat	LD50 > 400 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	Professional judgement	No significant irritation

SUBSTITUTED DIMETHACRYLATE	Rabbit	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation
CALCIUM HYDROXIDE	Human	Corrosive
Titanium Dioxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	Professional judgement	No significant irritation
SUBSTITUTED DIMETHACRYLATE	Rabbit	Mild irritant
SILANE TREATED SILICA	Rabbit	No significant irritation
CALCIUM HYDROXIDE	Rabbit	Corrosive
Titanium Dioxide	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
SUBSTITUTED DIMETHACRYLATE	Guinea pig	Not classified
2,4,6(1H,3H,5H)-Pyrimidinetrione, 5-phenyl-1-(phenylmethyl)-, calcium salt (2:1)	Mouse	Not classified
SILANE TREATED SILICA	Human and animal	Not classified
2-Propenoic acid, 2-methyl-, [(3-methoxypropyl)imino]di-2,1-ethanediyl ester	Professional judgement	Sensitizing
Titanium Dioxide	Human and animal	Not classified
2-PROPENOIC ACID, 2-METHYL-, 2-[(2-HYDROXYETHYL)(3-METHOXYPROPYL)AMINO]ETHYL ESTER	Professional judgement	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
SUBSTITUTED DIMETHACRYLATE	In Vitro	Not mutagenic
2,4,6(1H,3H,5H)-Pyrimidinetrione, 5-phenyl-1-(phenylmethyl)-, calcium salt (2:1)	In Vitro	Not mutagenic
SILANE TREATED SILICA	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
2,4,6(1H,3H,5H)-Pyrimidinetrione, 5-phenyl-1-(phenylmethyl)-, calcium salt (2:1)	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	
CALCIUM HYDROXIDE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 2.5 mg/m3	20 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

EPCRA 311/312 Hazard Classifications (effective January 1, 2018):

Physical Hazards
Not applicable

Health Hazards
Respiratory or Skin Sensitization
Serious eye damage or eye irritation

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	29-9002-6	**Version Number:**	5.00
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Safety Data Sheet

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Document Group:	29-8287-4	**Version Number:**	5.01
Issue Date:	01/19/18	**Supercedes Date:**	01/26/17

SECTION 1: Identification

1.1. Product identifier
3M™ ESPE™ Scotchbond™ Universal

Product Identification Numbers
LE-F100-1014-6, LE-F100-1014-7, LE-F100-1014-9, 70-2011-3903-0

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Adhesive
Restrictions on use
For use only by dental professionals.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Flammable Liquid: Category 3.
Serious Eye Damage/Irritation: Category 1.
Skin Sensitizer: Category 1.

2.2. Label elements
Signal word
Danger

Symbols
Flame | Corrosion | Exclamation mark |

Pictograms

Hazard Statements
Flammable liquid and vapor.

Causes serious eye damage.
May cause an allergic skin reaction.

Precautionary Statements

Prevention:
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Use explosion-proof electrical/ventilating/lighting equipment.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves and eye/face protection.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor/physician.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:
Store in a well-ventilated place. Keep cool.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
2-HYDROXYETHYL METHACRYLATE	868-77-9	15 - 25 Trade Secret *
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	1565-94-2	15 - 25 Trade Secret *
DECAMETHYLENE DIMETHACRYLATE	6701-13-9	5 - 15 Trade Secret *
ETHANOL	64-17-5	10 - 15 Trade Secret *
SILANE TREATED SILICA	122334-95-6	5 - 15 Trade Secret *
WATER	7732-18-5	10 - 15 Trade Secret *
2-PROPENOIC ACID, 2-METHYL-, REACTION	1207736-18-2	1 - 10 Trade Secret *

PRODUCTS WITH 1,10-DECANEDIOL AND PHOSPHOROUS OXIDE (P2O5)		
COPOLYMER OF ACRYLIC AND ITACONIC ACID	25948-33-8	1 - 5 Trade Secret *
(DIMETHYLAMINO)ETHYL METHACRYLATE	2867-47-2	< 2 Trade Secret *
CAMPHORQUINONE	10373-78-1	< 2 Trade Secret *
DIMETHYLAMINOBENZOAT(-4)	10287-53-3	< 2 Trade Secret *
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	< 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Formaldehyde	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion
Oxides of Nitrogen	During Combustion

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and

prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. Acrylates may penetrate commonly-used gloves. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Do not get in eyes.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	ACGIH	TWA(inhalable fraction and vapor):2 mg/m3	A4: Not class. as human carcin
ETHANOL	64-17-5	ACGIH	STEL:1000 ppm	A3: Confirmed animal carcin.
ETHANOL	64-17-5	OSHA	TWA:1900 mg/m3(1000 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
See Section 7.1 for additional information on skin protection.

Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Viscous Liquid
Odor, Color, Grade:	Characteristic odor, yellow liquid
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point	*No Data Available*
Boiling Point	>= 78 ºC
Flash Point	30.5 ºC [*Test Method:*Closed Cup]
Evaporation rate	*No Data Available*
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*No Data Available*
Vapor Density	*No Data Available*
Density	1 - 1.2 g/cm3
Specific Gravity	1 - 1.2 [*Ref Std:*WATER=1]
Solubility in Water	Appreciable
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Viscosity	*Not Applicable*
Molecular weight	*No Data Available*
Volatile Organic Compounds	*No Data Available*

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
None known.

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.
The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Information:
This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
2-HYDROXYETHYL METHACRYLATE	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-HYDROXYETHYL METHACRYLATE	Ingestion	Rat	LD50 5,564 mg/kg
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
ETHANOL	Dermal	Rabbit	LD50 > 15,800 mg/kg
ETHANOL	Inhalation-Vapor (4 hours)	Rat	LC50 124.7 mg/l
ETHANOL	Ingestion	Rat	LD50 17,800 mg/kg
DECAMETHYLENE DIMETHACRYLATE	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
DECAMETHYLENE DIMETHACRYLATE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
2-PROPENOIC ACID, 2-METHYL-, REACTION PRODUCTS WITH 1,10-DECANEDIOL AND PHOSPHOROUS OXIDE (P2O5)	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
2-PROPENOIC ACID, 2-METHYL-, REACTION PRODUCTS WITH 1,10-DECANEDIOL AND PHOSPHOROUS OXIDE (P2O5)	Ingestion	Rat	LD50 > 1,380 mg/kg
COPOLYMER OF ACRYLIC AND ITACONIC ACID	Ingestion	Rat	LD50 > 5,000 mg/kg
COPOLYMER OF ACRYLIC AND ITACONIC ACID	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
CAMPHORQUINONE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
CAMPHORQUINONE	Ingestion	Rat	LD50 > 2,000 mg/kg
DIMETHYLAMINOBENZOAT(-4)	Dermal	Rat	LD50 > 2,000 mg/kg
DIMETHYLAMINOBENZOAT(-4)	Ingestion	Rat	LD50 > 2,000 mg/kg
(DIMETHYLAMINO)ETHYL METHACRYLATE	Dermal	Rat	LD50 > 2,000 mg/kg
(DIMETHYLAMINO)ETHYL METHACRYLATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.436 mg/l
(DIMETHYLAMINO)ETHYL METHACRYLATE	Ingestion	Rat	LD50 > 2,000 mg/kg
2,6-DI-TERT-BUTYL-P-CRESOL	Dermal	Rat	LD50 > 2,000 mg/kg

2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Rat	LD50 > 2,930 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Overall product	Rabbit	No significant irritation
2-HYDROXYETHYL METHACRYLATE	Rabbit	Minimal irritation
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Not available	Minimal irritation
ETHANOL	Rabbit	No significant irritation
DECAMETHYLENE DIMETHACRYLATE	Professional judgement	Irritant
SILANE TREATED SILICA	Rabbit	No significant irritation
DIMETHYLAMINOBENZOAT(-4)	Rabbit	No significant irritation
2,6-DI-TERT-BUTYL-P-CRESOL	Human and animal	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Overall product	In vitro data	Corrosive
2-HYDROXYETHYL METHACRYLATE	Rabbit	Moderate irritant
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Not available	Moderate irritant
ETHANOL	Rabbit	Severe irritant
DECAMETHYLENE DIMETHACRYLATE	Professional judgement	Severe irritant
SILANE TREATED SILICA	Rabbit	No significant irritation
DIMETHYLAMINOBENZOAT(-4)	Rabbit	Mild irritant
2,6-DI-TERT-BUTYL-P-CRESOL	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
2-HYDROXYETHYL METHACRYLATE	Human and animal	Sensitizing
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Guinea pig	Sensitizing
ETHANOL	Human	Not classified
DECAMETHYLENE DIMETHACRYLATE		Sensitizing
SILANE TREATED SILICA	Human and animal	Not classified
2,6-DI-TERT-BUTYL-P-CRESOL	Human	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
2-HYDROXYETHYL METHACRYLATE	In vivo	Not mutagenic
2-HYDROXYETHYL METHACRYLATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	In Vitro	Some positive data exist, but the data are not sufficient for classification

ETHANOL	In Vitro	Some positive data exist, but the data are not sufficient for classification
ETHANOL	In vivo	Some positive data exist, but the data are not sufficient for classification
SILANE TREATED SILICA	In Vitro	Not mutagenic
2,6-DI-TERT-BUTYL-P-CRESOL	In Vitro	Not mutagenic
2,6-DI-TERT-BUTYL-P-CRESOL	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
ETHANOL	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
2-HYDROXYETHYL METHACRYLATE	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-HYDROXYETHYL METHACRYLATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-HYDROXYETHYL METHACRYLATE	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	Not classified for female reproduction	Mouse	NOAEL 0.8 mg/kg/day	premating & during gestation
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	Not classified for male reproduction	Mouse	NOAEL 0.8 mg/kg/day	premating & during gestation
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	Not classified for development	Mouse	NOAEL 0.8 mg/kg/day	premating & during gestation
ETHANOL	Inhalation	Not classified for development	Rat	NOAEL 38 mg/l	during gestation
ETHANOL	Ingestion	Not classified for development	Rat	NOAEL 5,200 mg/kg/day	premating & during gestation
SILANE TREATED SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration

ETHANOL	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 2.6 mg/l	30 minutes
ETHANOL	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
ETHANOL	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL not available	
ETHANOL	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg	
DECAMETHYLENE DIMETHACRYLATE	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	
COPOLYMER OF ACRYLIC AND ITACONIC ACID	Ingestion	nervous system	Not classified	Rat	NOAEL 5,000 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	endocrine system | liver | nervous system | kidney and/or bladder	Not classified	Mouse	NOAEL 0.8 mg/kg/day	premating & during gestation
ETHANOL	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
ETHANOL	Inhalation	hematopoietic system | immune system	Not classified	Rat	NOAEL 25 mg/l	14 days
ETHANOL	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months
ETHANOL	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg/day	7 days
SILANE TREATED SILICA	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
COPOLYMER OF ACRYLIC AND ITACONIC ACID	Ingestion	endocrine system | hematopoietic system | liver	Not classified	Rat	NOAEL 200 mg/kg/day	28 days
COPOLYMER OF ACRYLIC AND ITACONIC ACID	Ingestion	heart | bone, teeth, nails, and/or hair | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory system | vascular system	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information

on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D035 (Methyl ethyl ketone)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Flammable (gases, aerosols, liquids, or solids)

Health Hazards
Respiratory or Skin Sensitization
Serious eye damage or eye irritation

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 3 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	29-8287-4	**Version Number:**	5.01
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Safety Data Sheet

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Document Group:	29-8286-6	**Version Number:**	4.00
Issue Date:	11/06/18	**Supercedes Date:**	01/18/18

SECTION 1: Identification

1.1. Product identifier
3M™ ESPE™ Scotchbond™ Universal Etchant

Product Identification Numbers

ID Number	UPC	ID Number	UPC
LE-F100-1014-5		LE-F100-1040-4	
70-2011-3906-3		70-2011-4006-1	
70-2011-4007-9			

7000055181, 7000055191, 7100007505

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Etching gel
Restrictions on use
For use only by dental professionals

1.3. Supplier's details
MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Corrosive to metal: Category 1.
Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 1C.

2.2. Label elements
Signal word
Danger

Symbols
Corrosion |

Pictograms

Hazard Statements
May be corrosive to metals.

Causes severe skin burns and eye damage.

Precautionary Statements

Prevention:
Keep only in original container.
Wear protective gloves, protective clothing, and eye/face protection.
Wash thoroughly after handling.

Response:
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor/physician.
Wash contaminated clothing before reuse.
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
Absorb spillage to prevent material damage.

Storage:
Store in a corrosive resistant container with a resistant inner liner.
Store locked up.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified
May cause chemical gastrointestinal burns.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
WATER	7732-18-5	50 - 65 Trade Secret *
PHOSPHORIC ACID	7664-38-2	30 - 40 Trade Secret *
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	112945-52-5	1 - 10 Trade Secret *

POLYETHYLENE GLYCOL	25322-68-3	1 - 5 Trade Secret *
ALUMINUM OXIDE	1344-28-1	< 2 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Contain spill. Collect as much of the spilled material as possible. Place in a metal container approved for use in transportation by appropriate authorities. The container must be lined with polyethylene plastic or contain a plastic drum liner made of polyethylene. Clean up residue with water. Cover, but do not seal for 48 hours. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid prolonged or repeated skin contact. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Do not get in eyes.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Keep only in original container. Store in a corrosive resistant container with a resistant inner liner. Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
SILICA, AMORPHOUS	112945-52-5	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	
ALUMINUM OXIDE	1344-28-1	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin
POLYETHYLENE GLYCOL	25322-68-3	AIHA	TWA(as particulate):10 mg/m3	
PHOSPHORIC ACID	7664-38-2	ACGIH	TWA:1 mg/m3;STEL:3 mg/m3	
PHOSPHORIC ACID	7664-38-2	OSHA	TWA:1 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
See Section 7.1 for additional information on skin protection.

Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Gel
Odor, Color, Grade:	Slight characteristic odor, Blue
Odor threshold	*No Data Available*
pH	< 1
Melting point	*Not Applicable*
Boiling Point	*No Data Available*
Flash Point	> 100 ºC [*Test Method:*Closed Cup]
Evaporation rate	*No Data Available*
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*No Data Available*
Vapor Density	*No Data Available*
Density	1.1 g/ml - 1.2 g/ml
Specific Gravity	1.1 - 1.2 [*Ref Std:*WATER=1]
Solubility in Water	Complete
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Viscosity	*No Data Available*
Molecular weight	*No Data Available*
Volatile Organic Compounds	*No Data Available*
Percent volatile	*No Data Available*
VOC Less H2O & Exempt Solvents	*No Data Available*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
Strong bases

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.
The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:
Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Eye Contact:
Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:
Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value

Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
PHOSPHORIC ACID	Dermal	Rabbit	LD50 2,740 mg/kg
PHOSPHORIC ACID	Ingestion	Rat	LD50 1,530 mg/kg
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Dermal	Rabbit	LD50 > 5,000 mg/kg
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Ingestion	Rat	LD50 > 5,110 mg/kg
POLYETHYLENE GLYCOL	Dermal	Rabbit	LD50 > 20,000 mg/kg
POLYETHYLENE GLYCOL	Ingestion	Rat	LD50 32,770 mg/kg
ALUMINUM OXIDE	Dermal		LD50 estimated to be > 5,000 mg/kg
ALUMINUM OXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
ALUMINUM OXIDE	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
PHOSPHORIC ACID	Rabbit	Corrosive
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Rabbit	No significant irritation
POLYETHYLENE GLYCOL	Rabbit	Minimal irritation
ALUMINUM OXIDE	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
PHOSPHORIC ACID	official classification	Corrosive
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Rabbit	No significant irritation
POLYETHYLENE GLYCOL	Rabbit	Mild irritant
ALUMINUM OXIDE	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
PHOSPHORIC ACID	Human	Not classified
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Human and animal	Not classified
POLYETHYLENE GLYCOL	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
PHOSPHORIC ACID	In Vitro	Not mutagenic
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	In Vitro	Not mutagenic
POLYETHYLENE GLYCOL	In Vitro	Not mutagenic
POLYETHYLENE GLYCOL	In vivo	Not mutagenic
ALUMINUM OXIDE	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value

SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
POLYETHYLENE GLYCOL	Ingestion	Rat	Not carcinogenic
ALUMINUM OXIDE	Inhalation	Rat	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
PHOSPHORIC ACID	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
PHOSPHORIC ACID	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
PHOSPHORIC ACID	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
POLYETHYLENE GLYCOL	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,125 mg/kg/day	during gestation
POLYETHYLENE GLYCOL	Ingestion	Not classified for male reproduction	Rat	NOAEL 5699 +/- 1341 mg/kg/day	5 days
POLYETHYLENE GLYCOL	Not Specified	Not classified for reproduction and/or development		NOEL N/A	
POLYETHYLENE GLYCOL	Ingestion	Not classified for development	Mouse	NOAEL 562 mg/animal/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
PHOSPHORIC ACID	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
POLYETHYLENE GLYCOL	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 1.008 mg/l	2 weeks

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
POLYETHYLENE GLYCOL	Inhalation	respiratory system	Not classified	Rat	NOAEL 1.008 mg/l	2 weeks
POLYETHYLENE GLYCOL	Ingestion	kidney and/or bladder | heart | endocrine system | hematopoietic system | liver | nervous system	Not classified	Rat	NOAEL 5,640 mg/kg/day	13 weeks
ALUMINUM OXIDE	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
ALUMINUM OXIDE	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility.

EPA Hazardous Waste Number (RCRA): D002 (Corrosive)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Corrosive to metal

Health Hazards
Hazard Not Otherwise Classified (HNOC)
Serious eye damage or eye irritation
Skin Corrosion or Irritation

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
ALUMINUM OXIDE	1344-28-1	Trade Secret < 2

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

Ingredient	C.A.S. No.	Listing
ETHYLENE GLYCOL (INGESTED)	107-21-1	Developmental Toxin

15.3. Chemical Inventories
The components of this product are in compliance with the new substance notification requirements of CEPA.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None
Corrosive: Yes

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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